2231. BL.10x90 L=130
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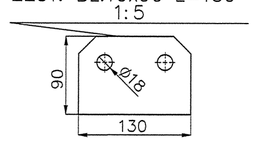

2206. BL.20x191 L=306
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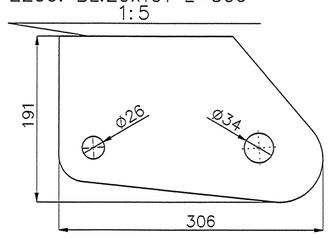
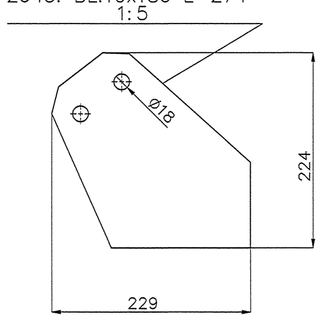
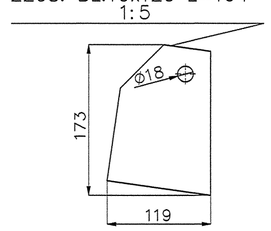


2645. BL.10x186 L=274
1:5



2208. BL.10x120 L=164
1:5



2209. BL.10x123 L=160
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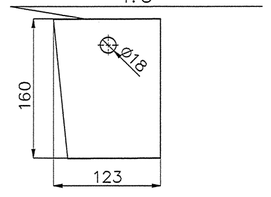

2210. BL.10x160 L=163
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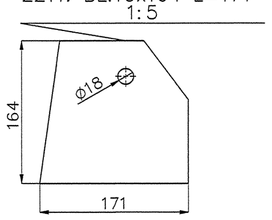
2211. BL.10x164 L=171
1:5



2214. BL.10x100 L=102
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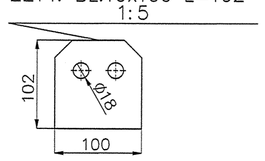

2215. BL.10x109 L=140
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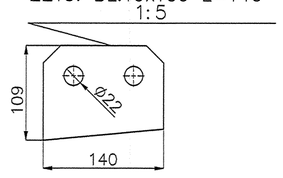
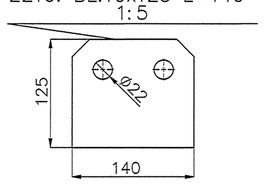


2216. BL.10x125 L=140
1:5



2243. BL.20x146 L=303
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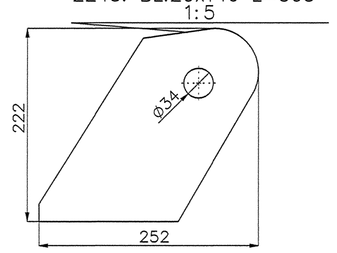

2242. BL.20x128 L=295
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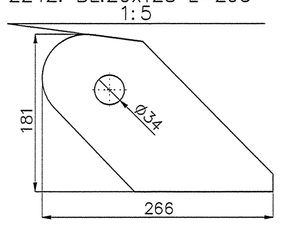

2219. BL.20x154 L=340
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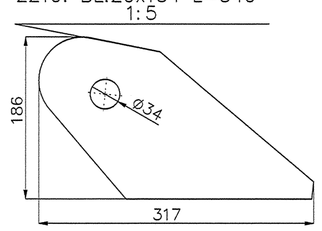

2220. BL.20x166 L=324
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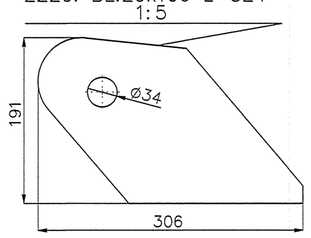
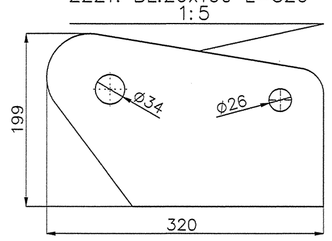
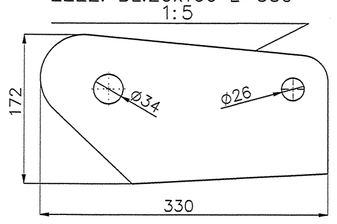


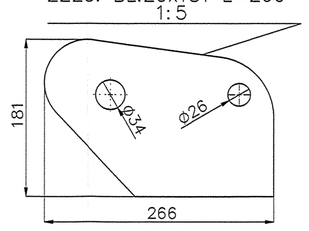
2221. BL.20x199 L=320
1:5



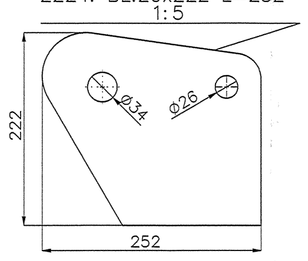
2222. BL.20x166 L=339
1:5



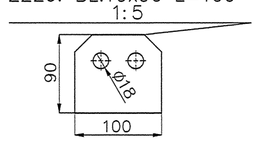
2223. BL.20x181 L=266
1:5



2224. BL.20x222 L=252
1:5



2226. BL.10x90 L=100
1:5



2675. BL.20x92 L=140
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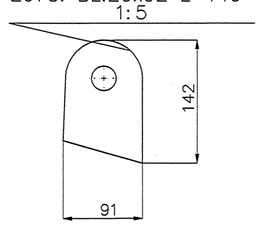
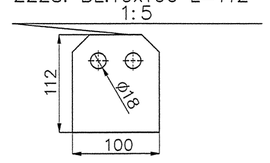


2228. BL.10x100 L=112
1:5



2229. BL.10x100 L=106
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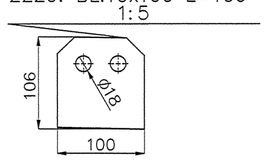

2231. BL.10x90 L=130
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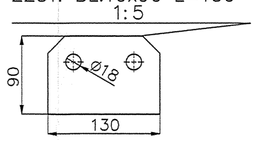

2232. BL.20x93 L=137
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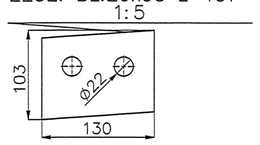

2233. BL.20x133 L=245
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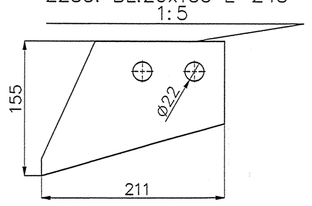

2234. BL.10x140 L=160
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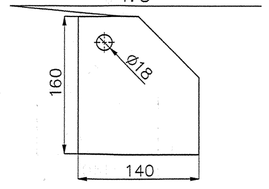
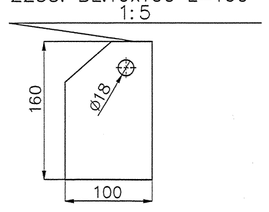
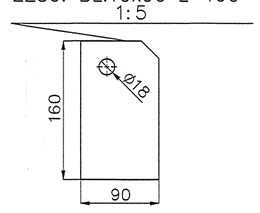


2235. BL.10x100 L=160
1:5



2236. BL.10x90 L=160
1:5



2237. BL.10x150 L=160
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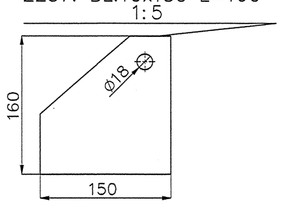

2238. BL.10x87 L=160
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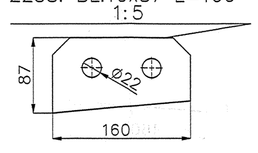

2239. BL.10x100 L=166
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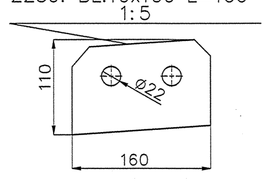

2240. BL.20x156 L=342
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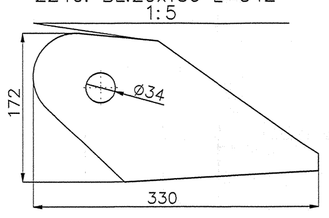

2241. BL.20x166 L=348
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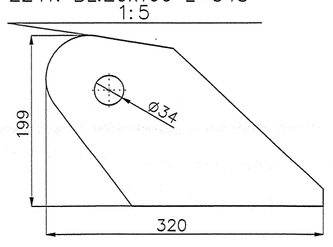

2242. BL.20x128 L=295
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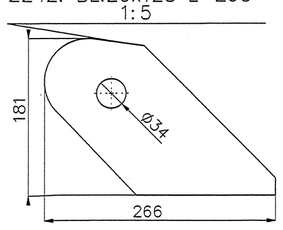

2243. BL.20x146 L=303
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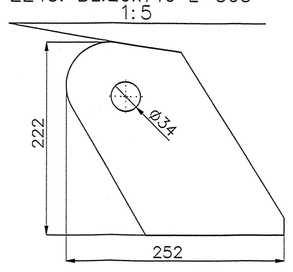

2244. BL.16x200 L=1082
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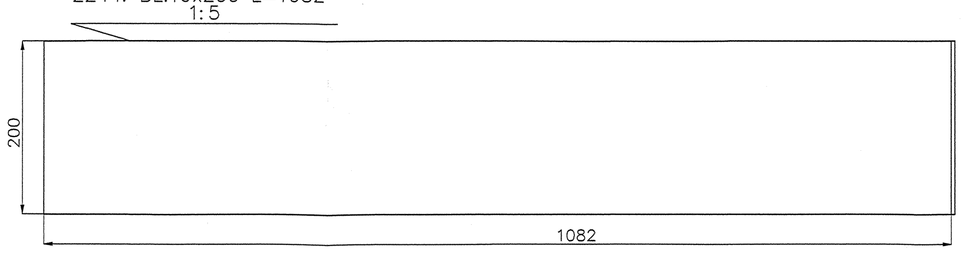

2246. BL.40x319 L=598
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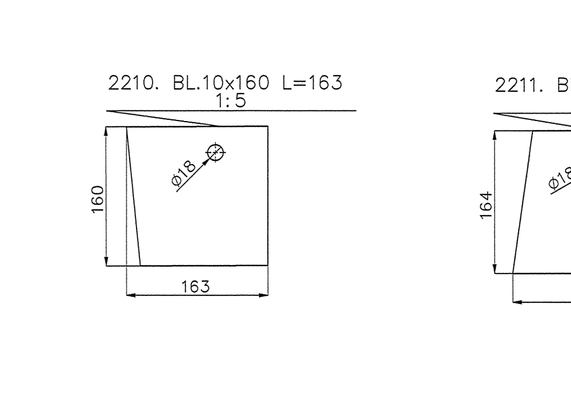

2247. BL.10x122 L=144
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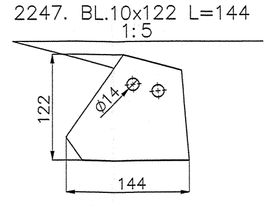

2248. BL.10x126 L=160
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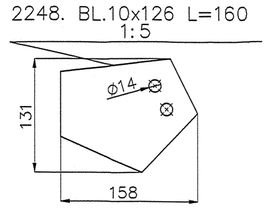

2245. BL.50x344 L=689
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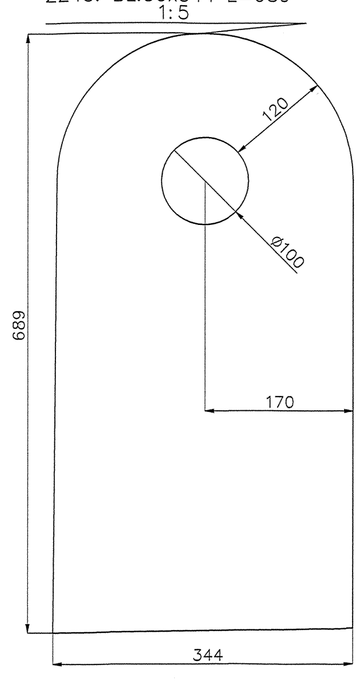

2249. BL.3x65 L=242
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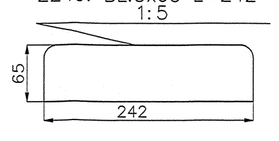

2280. BL.12x119 L=138
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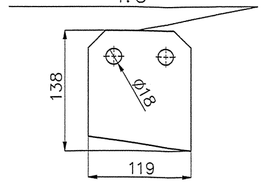

2279. BL.12x120 L=133
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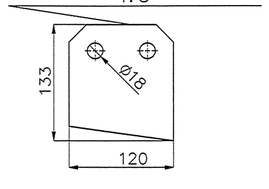

2278. BL.12x120 L=242
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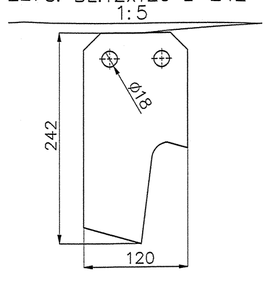

2276. BL.10x115 L=140
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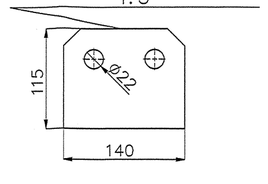

2274. BL.20x183 L=311
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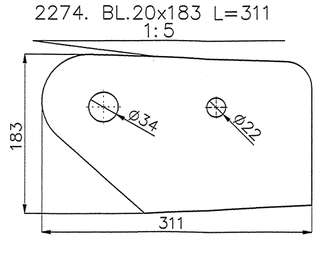

2275. BL.20x221 L=233
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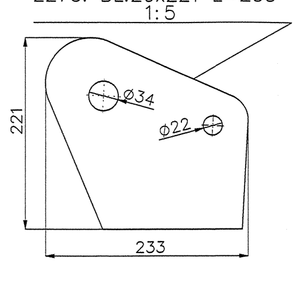

UWAGI:
1. Stal konstrukcyjna wg wykazu.
2. Klasa konstrukcji EXC3.
3. Kryterium akceptacji jakości spoin – Poziom B
4. Połączenia spawane – jeśli nie podano inaczej:
   – spoiny wykonać na długości przylegania,
   – spoiny czołowe wykonać na pełny przetop,
   – spoiny pachwinowe wykonać jako 0.7t, obustronne jako 0.5t
   – blachy czołowe łączyć ze stalą profilowaną spoiną V na pełny przetop.
5. Przygotowanie złącza do spawania wg zaleceń technologa zgodnie z PN–EN 1090–2 i norm powołanych z dostosowaniem do metody spawania.
6. Elementy złączne wg wykazu.
7. Spawać drutem proszkowym (SF–1A/ SM–1A).
8. Antykorozja – karta zabezpieczenia antykorozyjnego.
9. W razie konieczności zweryfikować długość śrub.
10. Rysunek rozpatrywać łącznie z rysunkiem zestawczym konstrukcji.

Zmiany rewizji:
–

ROSA BUD
ROSA-BUD S.A.
26-600 RADOM, ul. Gazowa 6/7,
tel.(0 48) 383 51 50, fax:(0 48) 384 63 00
www.rosabud.pl email: rosabud@rosabud.pl

WOJCIECH GĘSIAK
STUDIO ARCHITEKTONICZNE
tel. (048) 384 65 95, (48) 363 30 13, www.wgstudio.pl
26-600 RADOM ul. Chrobrego 22
e-mail: wgstudio@wgstudio.pl fax:(048) 384 65 96

PROJEKT WYKONAWCZY – KONSTRUKCJA STALOWA

	Imię i Nazwisko	Nr uprawnień	Podpis
projektant:	mgr inż. Łukasz Dłucik	SLK/4903/POOK/13	
opracował	mgr inż. Joanna Waniurska	–	

Nazwa rysunku: LISTA ELEMENTÓW 7

Numer rysunku: B50–WK–10–07

Skala: 1:5

Format: 841x594

Nazwa projektu: Projekt warsztatowy konstrukcji stalowej Stadionu piłkarskiego w Radomiu przy ul. Struga

Data: 24.01.2018

Rev: REV–A